



MINA SERVICE

MECHANICAL DIVISION

Always by the customer's side





Mina Service Srl operates in the field of industrial maintenance and mechanical construction as shown below. In addition, our company is able to carry out design projects and execute entire plants to meet customer requirements.

Mina Service srl operates in the field of pressure vessels and heat exchangers in accordance with the European PED directive. Our capabilities are listed below, specifically our personnel, our equipment, and a list of work performed over the past three years.

Our work process is subject to the quality standards UNI EN ISO 9001, UNI EN ISO 3834, ISO 1090-2.

Mina Service fa parte del
Consorzio Industriale Lucano
e della Rete Era (RERA)



Personnel employed

Employees

- N° 4 engineers;
- N° 4 carpenters;
- N° 4 assistant carpenters;
- N° 5 qualified welders;
- N° 3 qualified CNC machine operators..

Consultants

- Computational engineer.

Workshop & Equipment

- Workshop - area 8000 sq. m;
- office building;
- N° 2 25-ton cranes;
- N° 1 10-ton crane;
- N° 1 crane truck;
- N° 1 5-ton elevator;
- N° 2 CNC oxyfuel machines
- high-definition plasma and CAD/CAM sw;
- N° 3 foam machines;
- N° 1 press brake [2500X8] mm;
- N° 1 bending machine [3000X15] mm;
- N° 1 CNC bending machine [3000X30] mm;
- N° 1 cold saw $\phi = 350$ mm;
- N° 7 MIG welding machine;
- N° 5 TIG welding machine;
- N° 1 automatic welding machines;
- N° 1 cutting machine;
- N° 2 electric compressors;
- N° 2 automatic roller bending machines (tube $\phi = 100$ mm and steel shapes HEA - HEB - IPE etc.);
- N° 2 automatic vertical drilling machines;
- N° 2 automatic 3000X18 cutting machines;
- N° 3 electronic expander machine;
- N° 1 hydraulic extracting machine for exchanger pipes;
- N° 1 electronic beveling machine;
- N° 1 hydraulic cutter for exchanger tubes;
- N° 1 33.6 Kw Mosa generator cooled water-cooled.



MAIN ACTIVITIES

- Maintenance of gasoline chemical plants, power plants, offshore oil platforms and ships, etc;
- Carpentry, piping, design and construction of industrial replacement parts within our workshop;
- Design and construction of tanks and vessels within our workshop and on site;
- Design and construction of pressure vessels, pressure vessels, heat exchangers within our workshop and on-site according to PED, ASME, API standards;
- Turnkey facilities according to customer needs.



In addition, Mina can design the entire plant to be built to give the customer a turnkey plant.

We are able, thanks to our suppliers, to carry out special activities such as steel casting, stress relieving, hard rubber processing, nickel plating, and industrial painting suitable for chemical process.

In recent years, Mina has done important work in the field of depollution, designing the process, engineering and building two prototypes for the treatment of wastewater and waste gas in the petrochemical process, using powdered activated carbon to remove dioxins, furans and mercury from waste gas.

Mina Service Ltd. is also able to develop, through its technical department, general and detailed engineering up to the realization of executive projects for the realization of the finished turnkey article.

We are able to provide, through the cooperation of our suppliers, boilers and parts with special surface treatments such as ebonite, nickel, chrome and special, industrial, coatings resistant to corrosive fluids.

The materials used are:

- Carbon steel
- Low alloy
- Copper alloys
- Nickel alloys
- Duplex
- Super Duplex
- Titanium



MAIN CUSTOMERS

**We stand
by our customer's side**



MAJOR WORKS CARRIED OUT IN THE PAST THREE YEARS

Client: Sasol Spa.

Project Title: "Supply of No. 1 carbon steel storage tank for HF service"

Client: Sonim S.r.l

Project title: "Lukoil 1200-3-F101 partial replacement furnace"

Client: RAM S.c.p.A

Project title: "Replacement shell steam generator 026-E105"

Client: RAM S.c.p.A

Project title: "Partial replacement of 023-C11 column"

Client: Sasol S.p.A.

Project title: "Desorption tower C-284"

Client: RAM S.c.p.A

Project title: "Refueling vessel 017-V1-V20"

Client: RAM S.c.p.A

Project title: "Supply Tower Dryer 400C102"

Client: Sasol S.p.A.

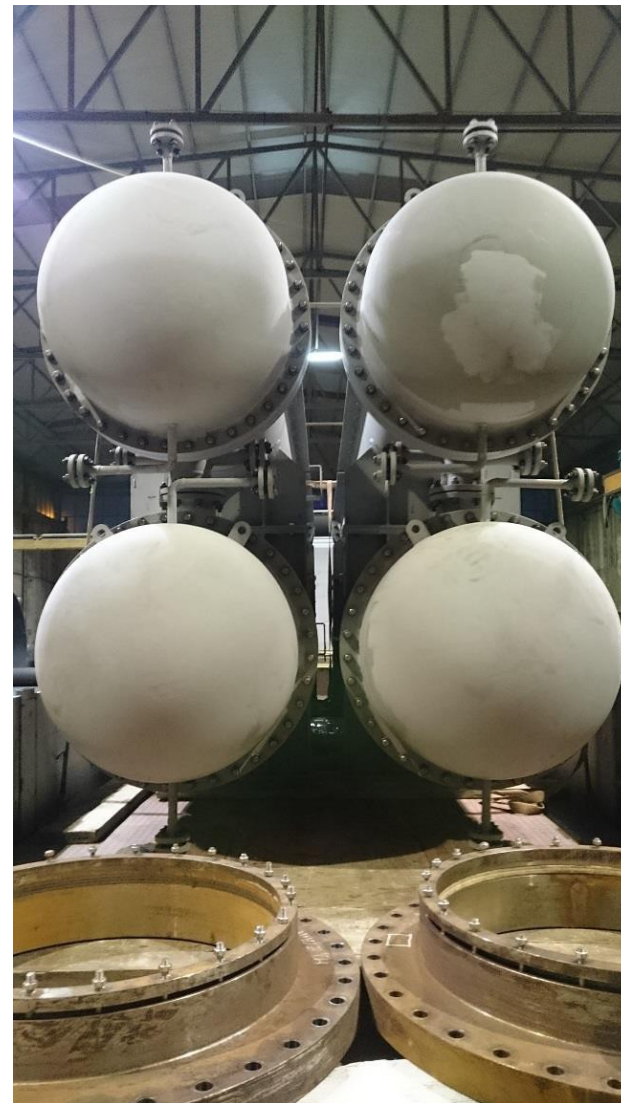
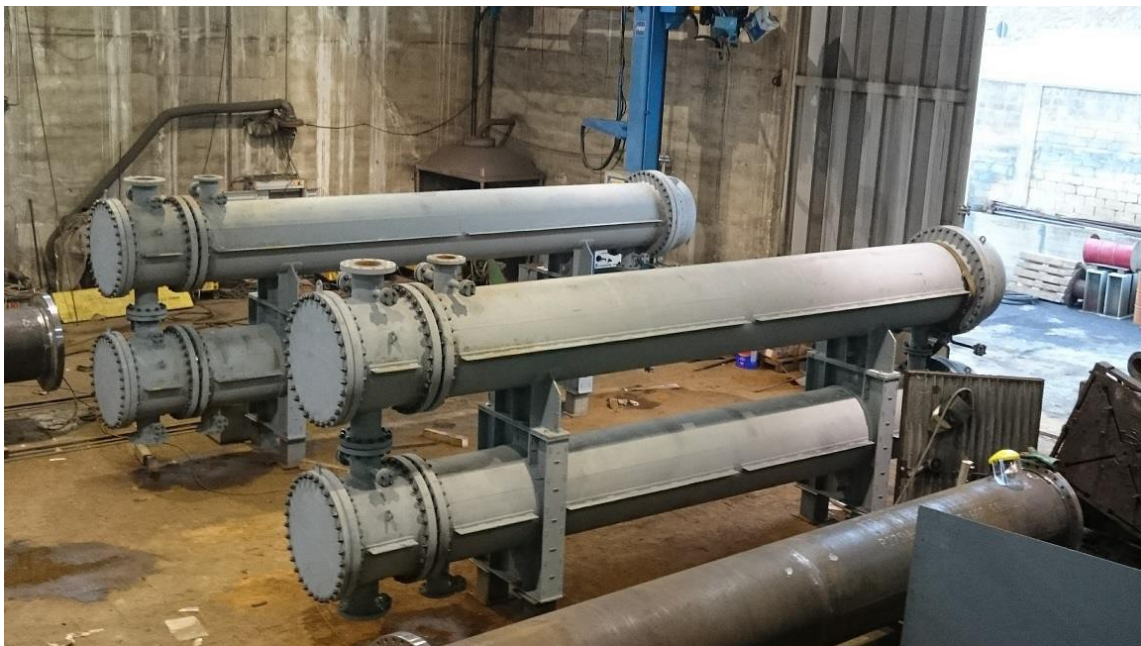
Project title: "Supply of floating roof tanks TK-8043 and TK-8044"



Client: SASOL Italy S.p.A.
Project Title: "Monel 400 column supply for Augusta alkylation plant."

Examples of some of the works (Ship V-654)























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MINA

SERVICE



High flexibility
and availability



Time
saving



Standards of
excellence



Customized
services

